

CYL 3 ROLLS ASYMMETRICAL PLATE BENDING MACHINE SPECIFICATIONS

Type	Working Length	Pre-Bending	Max. Thickness	Top Roll	Min. Bending	Motor Power	Bending Speed	Length	Height	Width	Weight
	Inch	Inch	Inch	Inch	Inch	HP	Inch/dk/min	Inch	Inch	Inch	Lbs
CYL 110 10/4.0	41.3	0.16	0.20	4.3	5.9	2.9	0.18	71.7	45.3	33.5	2,376
CYL 110 12/3.5	50.0	0.14	0.16	4.3	5.9	2.9	0.18	79.5	45.3	33.5	2,530
CYL 110 15/3.0	61.0	0.12	0.14	4.3	5.9	2.9	0.18	91.3	45.3	33.5	2,750
CYL 110 20/2.0	80.7	0.08	0.12	4.3	5.9	2.9	0.18	111.0	45.3	33.5	2,970
CYL 120 12/4.0	50.0	0.16	0.18	4.7	6.9	2.9	0.19	79.5	45.3	33.5	2,750
CYL 130 10/5.0	41.3	0.20	0.22	5.1	7.5	2.9	0.21	71.7	47.2	35.4	2,684
CYL 130 15/4.0	61.0	0.16	0.18	5.1	7.5	2.9	0.21	91.3	47.2	35.4	2,992
CYL 130 20/3.0	80.7	0.12	0.16	5.1	7.5	2.9	0.21	111.0	47.2	35.4	3,256
CYL 140 12/5.0	50.0	0.20	0.22	5.5	8.3	2.9	0.22	79.5	47.2	35.4	3,003
CYL 140 20/4.0	80.7	0.16	0.18	5.5	8.3	2.9	0.22	91.3	47.2	35.4	3,366

Data based upon steel 35,000 yield point.

For cone bending, all bending values must be considered 50% less.

All specifications are subject to change without notice.